

Minimize machine downtime and costs with our Spider Rebuild Program

- Machine downtime is minimized with constant rotation of repaired spiders.
- All components are inspected for wear or damage and replaced if needed.
- Greater durability with the lubrication of internal gearing and bearing surfaces.
 - Quality and Engineering inspection prior to shipping.
- Repairs are completed in 15 business days from date of receipt.

Rebuild Quote: SPID-REBUILD pricing is for a complete rebuild of an existing spider to its current state with no changes or upgrades. The lead time for rebuild is 15 days from return of the spider. A return authorization number will be provided upon receipt of your purchase order and the machine model and serial number that the spider is being repaired for. *Shipping charges are the customer's responsibility to and from ITW Hartness.*

Rebuild should be performed every six months to a year, or less depending on usage and wear in production.

Spare Spider:

Spare Spider Quote: pricing is for a spare (new) spider with no changes or updates to the existing format. *To receive this discounted pricing, it is expected that the spider will be returned for rebuild at least once within 12 months from the date of purchase. If no rebuild is performed within this time period, then you will be expected to pay full price for the spare spider.*

Spiders requiring any updates or configuration changes should be requested for quote to AftermarketSales2@hartness.com and will not be included in this process.

Note: *The DYNAC Spider Rebuild Program is designed to minimize machine downtime while spider is being rebuilt. Customer will need to have a spare spider for their DYNAC machine. When the spider needs to be rebuilt, it can be sent back to ITW Hartness for rebuild while the spare spider is installed to maintain production. This always leaves the customer with a rebuilt spider on hand, which results in no customer down time and the process can be repeated as each spider needs to be rebuilt.*

